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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference TS 1253 PCT		FOR FURTHER A	OR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)					
	mation T/EP		olication No. 0786	International filing date 03.11.2003	(day/mon	th/year)	Priority date (day/month/y 04.11.2002	rear)
ВО	1J35/		ent Classification (IPC) or 01J32/00, C10G47/12	both national classification 2, C07C1/04	and IPC			
	Applicant SHELL INTERNATIONALE RESEARCH MAATS et al.							
1.	This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.							
2.	2. This REPORT consists of a total of 5 sheets, including this cover sheet.							
	This report is also accompanied by ANNEXES, i.e. sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).				gs which have this Authority			
	These annexes consist of a total of 3 sheets.							
3.	This	s repo	rt contains indications r	elating to the following i	tems:			
	1	×	Basis of the opinion	-				
	11		Priority					
	111		•	opinion with regard to a	noveltv. iz	oventive step a	and industrial applicability	,
	IV		Lack of unity of inven		,			
	V Reasoned statement under Rule 66.2(a)(ii) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement				applicability;			
	VI		Certain documents ci	ted				
	VII		Certain defects in the	international application	n			
	· VIII		Certain observations	on the international app	lication		••	
Date	Date of submission of the demand			Date of	completion of th	ls report		
	28.05.2004			14.02.	14.02.2005			
Nam	Name and mailing address of the International preliminary examining authority:			Authoriz	zed Officer		shes Paters	
-	European Patent Office						Seattle Military	
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Fax: +49 89 2399 - 4465		Telepho	one No. +49 89 2	399-7344	Salar Office on Market			

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/EP 03/50786

١.	Basis of the report						
1.	lne	With regard to the elements of the international application (Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17)):					
	De	scription, Pages					
-	1-22		as originally filed				
	Cla	aims, Numbers					
	1-14		received on 03.12.2004 with letter of 03.12.2004				
	Dra	awings, Sheets					
	1-2		as originally filed				
2.	Wit lan	h regard to the lang guage in which the ir	uage, all the elements marked above were available or furnished to this Authority in the nternational application was filed, unless otherwise indicated under this item.				
	The	ese elements were a	vailable or furnished to this Authority in the following language: , which is:				
	☐ the language of a translation furnished for the purposes of the international search (under Rule 23.1(b)).						
		the language of a tr Rule 55.2 and/or 55	ranslation furnished for the purposes of international preliminary examination (under i.3).				
3.	Wit inte	h regard to any nucl rnational preliminary	eotide and/or amino acid sequence disclosed in the international application, the examination was carried out on the basis of the sequence listing:				
		\square contained in the international application in written form.					
	☐ furnished subsequently to this Authority in written form.						
	☐ furnished subsequently to this Authority in computer readable form.						
	The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.						
		The statement that listing has been furn	the information recorded in computer readable form is identical to the written sequence nished.				
4.	The	amendments have	resulted in the cancellation of:				
		the description,	pages:				
		the claims,	Nos.:				
		the drawings,	sheets:				
			manager and the same and the sa				

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5. □	The report had been establis	ed as if (some of) the amendments had not been made, since they have the disclosure as filed (Rule 70.2(c)).
	(Any replacement sheet cont report.)	ining such amendments must be referred to under item 1 and annexed to this

6. Additional observations, if necessary:

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Statement

Novelty (N)

Yes: Claims

No: Claims

1-14

Inventive step (IS)

Yes: Claims

No: Claims 1-14

Industrial applicability (IA) Yes: Claims 1-14
No: Claims

2. Citations and explanations

see separate sheet

Re Item V

Reasoned statement with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1. Reference is made to the following documents:

D1: US-A-4 517 077 (CLEMENTS PORTER)

D2: WO 03 013725 A (MESTERS C.; VAN HASSELT B.)

D3: US-A-3 764 565 (JACOBS R ET AL)

D4: US-A-4 645 754 (SAOTOME MINORU ET AL)

D5: DE 33 15 105-A (LEUNA-WERKE VEB)-----

2. The examiner charged with the International Preliminary Examination concurs with the opinion established in the international search report that the documents **D1 and D3-D5** are of particular relevance.

The amendments made to claim 1 by introducing the subject-matter of former claim 2 leads to unclarity (Article 6 PCT). There is no definition (above) of "existing endstanding protrusion" and this term is unclear in itself. Further, the expression "the existing endstanding protrusion becoming the new central circle, protrusion" is unclear (Article 6 PCT), it does not seem to refer to a particular feature.

- 2.1 Thus, **D1** is considered to **anticipate** under Article 33(1) and (2) PCT the subject-matter of the claims referred to in the international search report.

 The Applicant's attention is in particular drawn to the **passages cited in the said report**.
- 2.2 In addition, the documents **D3-D5** (see the passages indicated in the search report) disclose catalyst (supports) having very similar designs as those presently claimed.

In the absence of comparative tests showing that certain advantages or unexpected effects exist over these prior art catalysts an inventive step cannot be recognized thereto (Article 33(3) PCT). A trilobe cannot be considered as comparative example since it does not represent the closest state of the art (see e.g. D1). Furthermore, it is unclear what shape the catalysts of example 2 have since they only vaguely refer to claim 2, which is now incorporated in claim 1. This represents a lack of disclosure.

3. Although the document D2 does not constitute prior art for the purposes of Article 33(2)

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and (3) PCT, its content is of particular relevance (see in particular Figure 1) and may be opposed (because of the expression "comprising two protrusions") under novelty to the subject-matter claimed in the present international application in its regional (or national) phases.

Form PCT/Separate Sheet/409 (Sheet 2) (EPO-April 1997)

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TS 1253

CLAIMS

- 1. Elongated shaped particle comprising two protrusions each extending from and attached to a central position, wherein the central position is aligned along the longitudinal axis of the particle, the cross-section of the particle occupying the space encompassed by the outer edges of six circles around a central circle, each of the six circles touching two neighbouring circles whilst two alternating circles are equidistant to the central circle and may be attached to the central circle and the two circles adjacent to the two alternating circles (but not the common circle) touching the central circle, minus the space occupied by the four remaining outer circles and including four remaining interstitial regions, the
- additional protrusions, preferably one or two additional protrusions, preferably one or two additional protrusions, each attached to an existing endstanding protrusion as defined in claim, the additional protrusion being defined in the same way as in claim, the existing endstanding protrusion becoming the new central circle, the original central circle becoming the other protrusion.
- 2. Elongated shaped particle according to claims 1 property, having a cross-section in which the two remaining alternating circles and, if present, the additional protrusions have diameters in the range between 0.74 and 1.3 times the diameter of the central circle as defined in claim 1, preferably between 0.87 and 1.15 times the diameter of the central circle as defined in claim 1.

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- in which the angle between the two lines connecting the centers of the two remaining circles and the central circle is between 90° and 180° or between 270° and 180°; preferably between 110° and 150° or between 210° and 250°, more preferably 120° or 240°.
- A. Elongated shaped particle according to claims 1 to d, having a cross-section in which the two remaining alternating circles and, if present, the additional protrusions have the same diameter as the central circle as defined in claim 1, preferably elongated shaped particle, in which the two alternating circles and, if present, the additional protrusions are attached to the central circle as defined in claim 1, or, if applicable, claim 2.
- 5. Elongated shaped particle according to claims 1 to \$4, having a L/D ratio (mm/mm), wherein D is the diameter of the central circle as defined in claim 1, of between 1 and 25, preferably between 2 and 10, or elongated shaped particle according to claims 1 to 5 having a length in the range between 0.5 and 15 mm, preferably between 1 and 5 mm.
- 6. Shaped catalyst or catalyst precursor containing a catalytically active component or a precursor therefore, supported on a carrier, which carrier is an elongated shaped particle according to claims 1 to 5.
- claim 6, wherein the component is selected from elements of Group VIII of the Periodic Table of the Elements, preferably shaped catalyst or catalyst precursor wherein the Group VIII element is Fe, Co or Ni, preferably Co.

 Shaped catalyst or catalyst precursor according to claim 7, wherein the carrier is a refractory oxide,

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preferably silica, alumina or titania, more preferably titania.

- 9. Shaped catalyst or catalyst precursor according to claim 2 or 8, containing an element or compound selected from Group IIA, IIIB, IVB, VB, VIB, VIIB or VIII of the Periodic Table of the Elements, preferably selected from V, Zr, Mn, Ru, Re, Pt, Pd or Ag.
- 10. Shaped carrier according to claims 1 to 5 or a catalyst or catalyst precursor according to claims 6 to
- o, wherein the carrier or catalyst has been made by extrusion.
- 12. Process for the preparation of a carrier according to claims 1 to 5 or a catalyst or catalyst precursor according to claims 6 to 10, by pressing, extruding or otherwise forcing a granular or powdered catalyst or catalyst precursor material into various shapes under certain conditions, which will ensure that the particle retains the resulting shape, both during reaction as well as regeneration, preferably by extrusion.
- 12. Die-plate designed for use in the preparation of a carrier or a catalyst or catalyst precursor according to claim 16, wherein the die-plate comprises one or more orifices in the shape of the cross-section of the carrier particles as defined in any of the preceding claims.
 - 13. Process for the preparation of hydrocarbons by contacting a mixture of carbon monoxide and hydrogen with a catalyst as described in claims to 10, the catalyst being optionally activated.
- 15. Process for the preparation of fuels and base oils from the hydrocarbons described in claim 13. by hydrogenation, hydroisomerisation and/or hydrocracking. CS/TS1253FF